

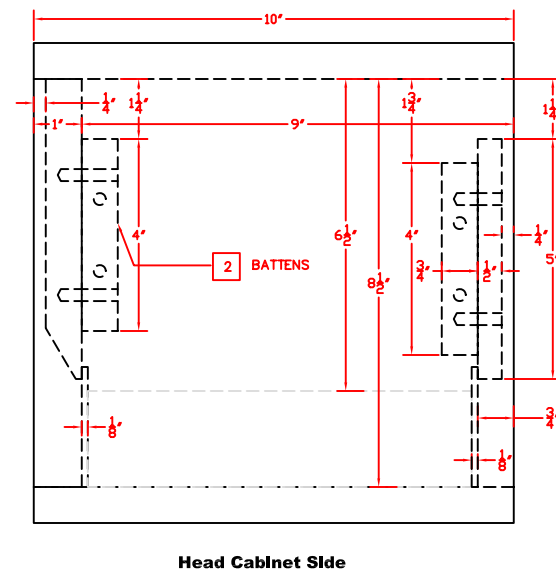
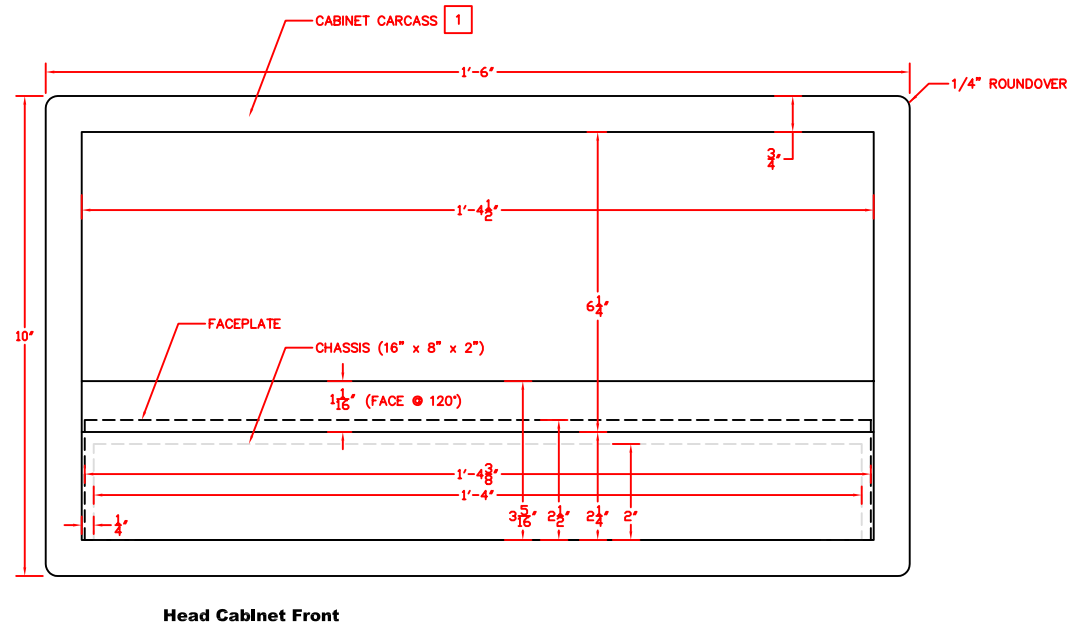
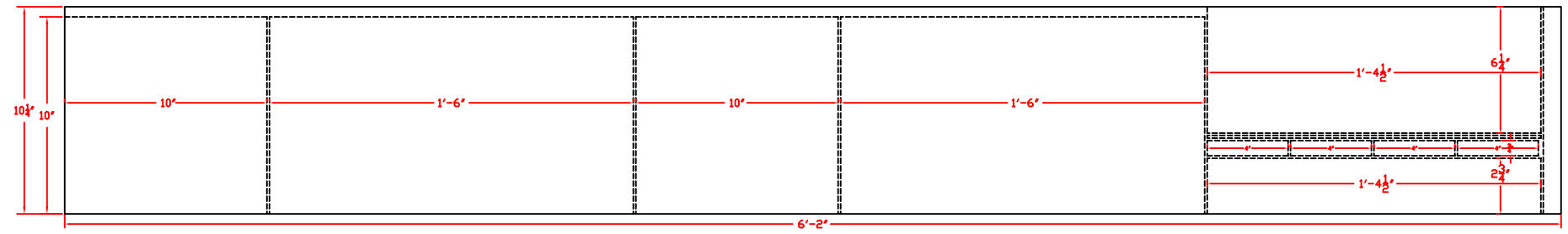
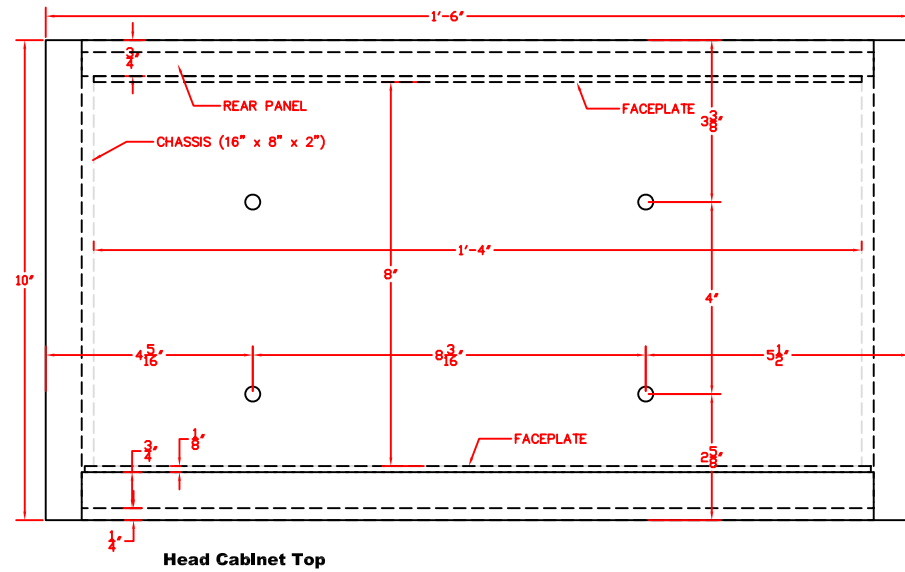
Revision	Description
07.06.15	Issued For Construction
09.06.15	Added Rear Panel And Battens
09.08.03	Added AX84 Chassis Mount Holes Changed Lower Edge Of Front Panel To Slant

**CABINET CONSTRUCTION NOTES:**

- 1 THE SPECIFIC TYPE OF CORNER JOINT USED IN THE CABINET CARCASS IS LEFT TO THE BUILDER. AN IMPORTANT POINT TO BEAR IN MIND IS THAT THE INTERIOR CLEARANCE OF THE CABINET IS CRITICAL. THEREFORE THE BUILDER IS ADVISED TO USE A CORNER JOINT THAT DOES NOT REQUIRE ANY SORT OF BRACING, AND THAT DOES NOT REDUCE THE INTERIOR CABINET VOLUME. EXAMPLES OF THIS WOULD BE FINGER JOINTS, DOVETAILS, OR BISQUITS. IN ALL CASES THE WOOD OF THE CABINET SHOULD BE GLUED ON ALL MATING SURFACES.
- 2 BATTENS ARE ATTACHED TO THE SIDES OF THE CABINET CARCASS WITH WOOD SCREWS AND GLUE. CARE SHOULD BE TAKEN TO ENSURE THAT THE SCREW LOCATIONS DO NOT INTERFERE WITH ANY OF THE FRONT PANEL MOUNTING POINTS SHOWN. EXTREME CARE SHOULD BE TAKEN TO ENSURE THAT THE SCREW DOES NOT BREAK THE OUTSIDE SURFACE, NOR COME ANY CLOSER THAN 1/8" TO THE OUTER SURFACE OF THE CABINET CARCASS ESPECIALLY IF THE OUTER SURFACE IS TO BE FINISHED WOOD.

**GENERAL CONSTRUCTION NOTES:**

- 1 THIS PLAN HAS NO PROVISIONS FOR EXTERIOR HARDWARE. THE PLACEMENT, AND TYPE OF CABINET HARDWARE SUCH AS CABINET FEET AND HANDLES IS LEFT TO THE BUILDER.
- 2 EXTERIOR DETAILS SUCH AS CONER ROUNDOVERS, COVERINGS, OR FINISH TYPES ARE LEFT TO THE BUILDER.
- 3 CABINET CARCASS CONSTRUCTION MATERIALS ARE LEFT UP TO THE BUILDER. SOME TYPE OF COMMON HARDWOOD, SUCH AS OAK, IS RECOMMENDED FOR THE BATTENS AS THEY ARE SUBJECTED TO STRAIN AND/OR MAY BE CONSIDERABLY WEAKENED BY THE HOLES THAT ARE TO BE DRILLED.



1/8" has been allowed for the front and rear faceplates. Generally, faceplates will not be that thick, so the result will be a small gap between the faceplate and the front, or rear face panels. If that bothers you, you will have to adjust the dimensions accordingly.